

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier:

Product trade name: EPALLOY* 5000
Company product number: 5000
REACH registration number: 01-2119959495-22-0005
Substance name: 4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane
Substance identification number: EC 500-070-7
Other means of identification: Not Available

1.2. Relevant identified uses of the substance or mixture and uses advised against:

Uses: Epoxy resin.
Uses advised against: None identified

1.3. Details of the supplier of the safety data sheet:

Manufacturer/Supplier: CVC Thermoset Specialties
2980 Route 73 North
Maple Shade, New Jersey 08052 United States
Customer service telephone: +1-856-533-3000

EU Only Representative: Penman Consulting bvba
Avenue des Arts 10
B-1210 Brussels
Belgium
Telephone: +32 (0) 2 305 0698
email: pcbvba09@penmanconsulting.com

For further information about this SDS: Email: cts.customerservice@huntsman.com

1.4. Emergency telephone number:

ChemTel (24 hours): 1-800-255-3924 (USA); +1-813-248-0585 (outside USA).

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture:

Product classification according to Regulation (EC) 1272/2008 (CLP) as amended:

Skin sensitizer, category 1B, H317
Hazardous to the aquatic environment, Chronic, category 3, H412

2.2. Label elements:

Product labeling according to Regulation (EC) 1272/2008 (CLP) as amended:

Hazard pictogram(s):



Signal word:

Warning

Hazard statements:

H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements:

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
 P273 Avoid release to the environment.
 P280 Wear protective gloves.
 P302+P352 IF ON SKIN: Wash with plenty of soap and water.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P362+P364 Take off contaminated clothing and wash it before reuse.

Supplemental information: No Additional Information

Precautionary statements are listed according to the United Nations Globally Harmonized System of Classification and Labelling of Chemicals (GHS) - Annex III and ECHA Guidance on Labelling and Packaging. Regulations in individual countries/regions may determine which statements are required on the product label. See product label for specifics.

2.3. Other hazards:

PBT/vPvB criteria: Not Available
Other hazards: No Additional Information

See Section 11 for toxicological information.

SECTION 3: Composition/information on ingredients**3.1. Substance:**

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Weight%</u>	<u>Classification</u>	<u>H Statements</u>
0030583-72-3	4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	99-100	Aquatic Chronic 3- Skin Sens. 1B	H317-412
<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Weight%</u>	<u>REACH Registration No.</u>	<u>EC/List Number</u>
0030583-72-3	4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	99-100	01-2119959495-22-0005	500-070-7

See Section 16 for full text of H (Hazard) statements (EC 1272/2008).

Amounts specified are typical and do not represent a specification. Remaining components are proprietary, non-hazardous, and/or present at amounts below reportable limits.

SECTION 4: First aid measures**4.1. Description of first aid measures:**

General: If irritation or other symptoms occur or persist from any route of exposure, remove the affected individual from the area: see a physician/get medical attention.

Eye contact: Immediately flush eyes with plenty of clean water for an extended time, not less than fifteen (15) minutes. Flush longer if there is any indication of residual chemical in the eye. Ensure adequate flushing of the eyes by separating the eyelids with fingers and roll eyes in a circular motion. If eye irritation persists: Get medical advice/attention.

Skin contact: Immediately remove contaminated clothing and shoes. Wash the affected area with plenty of soap and water until no evidence of the chemical remains (at least 15-20 minutes). Launder clothing before reuse. If skin irritation occurs: Get medical advice/attention.

Inhalation: If affected, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Call a POISON CENTER or doctor/physician if you feel unwell.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious person. Rinse out the mouth with water. Get medical attention immediately.

Protection of first aid responders: Wear proper personal protective clothing and equipment.

4.2. Most important symptoms and effects, both acute and delayed:

Irritation. Pre-existing skin problems may be aggravated by prolonged or repeated contact. See section 11 for additional information.

4.3. Indication of any immediate medical attention and special treatment needed:

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media:

Suitable: Use water spray, ABC dry chemical, foam or carbon dioxide. Water or foam may cause frothing. Use water to keep fire-exposed containers cool. Water spray may be used to flush spills away from exposures.

Unsuitable: None known.

5.2. Special hazards arising from the substance or mixture:

Unusual fire/explosion hazards: Product is not considered a fire hazard, but will burn if ignited. Closed container may rupture (due to build up in pressure) when exposed to extreme heat.

Hazardous combustion products: Irritating or toxic substances may be emitted upon burning, combustion or decomposition. See section 10 (10.6 Hazardous decomposition products) for additional information.

5.3. Advice for firefighters:

Wear self-contained breathing apparatus (SCBA) equipped with a full facepiece and operated in a pressure-demand mode (or other positive pressure mode) and approved protective clothing. Personnel without suitable respiratory protection must leave the area to prevent significant exposure to hazardous gases from combustion, burning or decomposition. In an enclosed or poorly ventilated area, wear SCBA during cleanup immediately after a fire as well as during the attack phase of firefighting operations.

See section 9 for additional information.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures:

See Section 8 for recommendations on the use of personal protective equipment. If spilled in an enclosed area, ventilate. Eliminate ignition sources. Personal Protective Equipment must be worn.

6.2. Environmental precautions:

Do not flush liquid into public sewer, water systems or surface waters.

6.3. Methods and material for containment and cleaning up:

Contain by diking with sand, earth or other non-combustible material. Wear proper personal protective clothing and equipment. Absorb spill with an inert material. Place into labeled, closed container; store in safe location to await disposal. Change contaminated clothing and launder before reuse.

6.4. References to other sections:

See Section 8 for recommendations on the use of personal protection and Section 13 for waste disposal.

SECTION 7: Handling and storage

7.1. Precautions for safe handling:

As with any chemical product, use good laboratory/workplace procedures. Do not cut, puncture, or weld on or near the container. Wash thoroughly after handling this product. Always wash up before eating, smoking or using the facilities. Use under well-ventilated conditions. Avoid eye and skin contact. Avoid inhalation of aerosol, mist, spray, fume or vapor. Avoid drinking, tasting, swallowing or ingesting this product. Wash contaminated clothing before reuse. Discard shoes contaminated with this product. Provide eyewash fountains and safety showers in the work area.

7.2. Conditions for safe storage, including any incompatibilities:

Store cool and dry, under well-ventilated conditions. Keep away from heat, sparks and open flames. Store this material away from incompatible substances (see section 10). Do not store in open, unlabeled or mislabeled containers. Keep container closed when not in use. Do not reuse empty container without commercial cleaning or reconditioning. Empty container contains residual product which may exhibit hazards of product.

7.3. Specific end use(s):

No Additional Information

SECTION 8: Exposure controls / personal protection

8.1. Control parameters:

Occupational exposure limits (OEL):

<u>Chemical Name</u>	<u>EU OELV</u>	<u>EU IOELV</u>	<u>ACGIH - TWA/Ceiling</u>	<u>ACGIH - STEL</u>
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	N/E	N/E	N/E	N/E
<u>Chemical Name</u>	<u>UK WEL</u>	<u>Ireland OEL</u>		
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	N/E	N/E		

N/E=Not established (no exposure limits established for the listed substances for listed country/region/organization).

Derived No Effect Levels (DNELs):

4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane

<u>Population</u>	<u>Route</u>	<u>Acute (local)</u>	<u>Acute (systemic)</u>	<u>Long Term (local)</u>	<u>Long Term (systemic)</u>
Workers	Dermal	0.23 mg/cm ²	5,5 mg/kg bw/day	21 µg/cm ²	5,5 mg/kg bw/day
General population	Dermal	21 µg/cm ²	3,3 mg/kg bw/day	21 µg/cm ²	3,3 mg/kg bw/day
General population	Oral	N/E	N/E	N/E	3,3 mg/kg bw/day

Predicted No Effect Concentration (PNECs):

4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane

<u>Compartment</u>	<u>PNEC</u>
Freshwater	11,5 µg/L
Freshwater sediment	0,229 mg/kg dw
Marine water	1,15 µg/L
Marine water sediment	0.023 mg/kg dw
Soil	0,099 mg/kg dw
STP	100 mg/L

N/E=Not established; N/A=Not applicable (not required); bw=body weight; dw=dry weight; ww=wet weight.

8.2. Exposure controls:

Appropriate engineering controls: Always provide effective general and, when necessary, local exhaust ventilation to draw spray, aerosol, fume, mist and vapor away from workers to prevent routine inhalation. Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS.

Individual protection measures, such as personal protective equipment:

Eye/face protection: Safety glasses or goggles required.

Hand protection: Avoid skin contact when mixing or handling the material by wearing impervious and chemical resistant gloves. In case of prolonged immersion or frequently repeated contact, gloves with breakthrough times greater than 480 minutes (protection class 6) are recommended. For brief contact or splash applications, gloves with breakthrough times of 30 minutes or greater are recommended (protection class 2 or greater). Suggested materials for protective gloves: Butyl rubber, Nitrile rubber, Neoprene. The protective gloves to be used must comply with the specifications of the EC directive 89/686/EEC and the resultant standard EN 374. Suitability and durability of a glove is dependent on usage (e.g. frequency and duration of contact, other chemicals which may be handled, chemical resistance of glove material and dexterity). Always seek advice of the glove supplier as to the most suitable glove material.

Skin and body protection: Use good laboratory/workplace procedures including personal protective clothing: labcoat, safety glasses and protective gloves.

Respiratory protection: Wear an approved respirator (e.g., an organic vapor respirator, a full face air purifying respirator for organic vapors, or a self-contained breathing apparatus) whenever exposure to aerosol, mist, spray, fume or vapor exceed the applicable exposure limit(s) of any chemical substance listed in this SDS.

Further information: Eyewash fountains and safety showers are recommended in the work area.

Environmental exposure controls: See Sections 6 and 12.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties:

SDS Name: EPALLOY* 5000

Form:	Viscous liquid	pH:	Not Available
Appearance:	Clear to light yellow	Relative density:	1.1
Odour:	Slight	Partition coefficient (n-octanol/water):	3.84 (OECD 107)
Odour threshold:	Not Available	% Volatile by weight:	Not Available
Solubility in water:	Negligible	VOC:	Not Available
Evaporation rate:	Not Available	Boiling point °C:	Not Available
Vapour pressure:	Not Available	Boiling point °F:	Not Available
Vapour density:	Heavier than air	Flash point:	>115 °C (>240 °F) Cleveland Open Cup
Viscosity:	1300-2500 cps @ 25°C	Autoignition temperature:	Not Available
Melting point/Freezing point:	Not Available	Flammability (solid, gas):	Not Applicable (liquid)
Oxidising properties:	Not oxidizing	Flammability or explosive limits:	LFL/LEL: Not Available
Explosive properties:	Not explosive		UFL/UEL: Not Available
Decomposition temperature:	Not Available	Surface tension:	

9.2. Other information:

Amounts specified are typical and do not represent a specification.

SECTION 10: Stability and reactivity

10.1. Reactivity:

Exothermic reactions including polymerization may occur in contact with amines, strong acids, strong bases, alcohols, strong oxidizing agents and excessive heat.

10.2. Chemical stability:

This product is stable.

10.3. Possibility of hazardous reactions:

Hazardous polymerization will occur. This product will autopolymerize at very high temperatures.

10.4. Conditions to avoid:

Excessive heat and ignition sources.

10.5. Incompatible materials:

Avoid strong acids, bases, and oxidizing agents. Avoid contact with amines.

10.6. Hazardous decomposition products:

Thermal decomposition may produce smoke, carbon monoxide, carbon dioxide, aldehydes and other products of incomplete combustion. Hydrogen chloride.

SECTION 11: Toxicological information

11.1. Information on toxicological effects:

Information on likely routes of exposure:

General: Caution must be exercised through the prudent use of protective equipment and handling procedures to minimize exposure.

Eyes: May cause eye irritation.

Skin: May cause skin irritation. May cause allergic skin reaction.

Inhalation: High airborne concentrations of vapors resulting from heating, misting or spraying may cause irritation of the respiratory tract and mucous membranes.

Ingestion: May be harmful if swallowed. Ingestion may cause irritation.

Acute toxicity information: Not classified (based on available data, the classification criteria are not met).

<u>Chemical Name</u>	<u>Inhalation LC50</u>	<u>Species</u>	<u>Oral LD50</u>	<u>Species</u>	<u>Dermal LD50</u>	<u>Species</u>
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	N/E	N/E	>2000 mg/kg	Rat/ adult female	>2000 mg/kg	Rat/ adult

Skin corrosion/irritation: Not classified (based on available data, the classification criteria are not met).

<u>Chemical Name</u>	<u>Skin irritation</u>	<u>Species</u>
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Non-irritant (OECD 404)	Rabbit/ adult

Serious eye damage/irritation: Not classified (based on available data, the classification criteria are not met).

<u>Chemical Name</u>	<u>Eye irritation</u>	<u>Species</u>
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Slight irritant (OECD 405)	Similar materials

Respiratory or skin sensitization: Skin sensitization - Category 1B.

<u>Chemical Name</u>	<u>Skin sensitisation</u>	<u>Species</u>
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Sensitizer	Local Lymph Node Assay (OECD 429)

Carcinogenicity: Not classified (no relevant information found).

Germ cell mutagenicity: Not classified (no relevant information found).

Reproductive toxicity: Not classified (no relevant information found).

Specific target organ toxicity (STOT) - single exposure: Not classified (no relevant information found).

Specific target organ toxicity (STOT) - repeated exposure: Not classified (no relevant information found).

Aspiration hazard: Not classified (based on available data, the classification criteria are not met).

Other toxicity information: No additional information available.

SECTION 12: Ecological information

12.1. Toxicity:

<u>Chemical Name</u>	<u>Species</u>	<u>Acute</u>	<u>Acute</u>	<u>Chronic</u>
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Fish	LC50 11.5 mg/L (96 hours)	N/E	N/E
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Invertebrates	EC50 18.3 mg/L (48 hours)	N/E	N/E
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Algae	EC50 >100 mg/L (72 hours)	N/E	NOEC >100 mg/L(72 hours)
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Micro-organisms	EC50 >1000 mg/L (3 hours)		

12.2. Persistence and degradability:

<u>Chemical Name</u>	<u>Biodegradation</u>
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Not readily biodegradable (OECD 301D)

12.3. Bioaccumulative potential:

<u>Chemical Name</u>	<u>Bioconcentration Factor (BCF)</u>	<u>Log Kow</u>
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	N/E	3.84 (OECD 107)

12.4. Mobility in soil:

<u>Chemical Name</u>	<u>Mobility in soil (Koc/Kow)</u>
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	425

SDS Name: EPALLOY* 5000

12.5. Results of PBT and vPvB assessment:

Not Available

12.6. Other adverse effects:

No additional information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods:

Dispose of unused contents (incineration) in accordance with national and local regulations. Dispose of container in accordance with national and local regulations. Ensure the use of properly authorized waste management companies, where appropriate.

See Section 8 for recommendations on the use of personal protective equipment.

SECTION 14: Transport information

The information below is provided to assist in documentation. It may supplement the information on the package. The package in your possession may carry a different version of the label depending on the date of manufacture. Depending on inner packaging quantities and packaging instructions, it may be subject to specific regulatory exceptions.

14.1. UN number: N/A

14.2. UN proper shipping name:

Not regulated - See Bill of Lading for Details

14.3. Transport hazard class(es):

U.S. DOT hazard class: N/A

Canada TDG hazard class: N/A

Europe ADR/RID hazard class: N/A

IMDG Code (ocean) hazard class: N/A

ICAO/IATA (air) hazard class: N/A

A "N/A" listing for the hazard class indicates the product is not regulated for transport by that regulation.

14.4. Packing group: N/A

14.5. Environmental hazards:

Marine pollutant: Not Applicable

Hazardous substance (USA): Not Applicable

14.6. Special precautions for user:

Not Applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code:

Not Applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Europe REACH (EC) 1907/2006: Applicable components are registered, exempt or otherwise compliant. REACH is only relevant to substances either manufactured or imported into the EU. Huntsman Corporation has met its obligations under the REACH regulation. REACH information regarding this product is provided for informational purposes only. Each Legal Entity may have differing REACH obligations, depending on their place in the supply chain. For material manufactured outside of the EU, the importer of record must understand and meet their specific obligations under the regulation.

EU Authorizations and/or restrictions on use: Not Applicable

Other EU information: No Additional Information

National regulations: No Additional Information

Chemical inventories:

<u>Regulation</u>	<u>Status</u>
Australian Inventory of Chemical Substances (AICS):	Y
Canadian Domestic Substances List (DSL):	Y
Canadian Non-Domestic Substances List (NDSL):	N
China Inventory of Existing Chemical Substances (IECSC):	Y
European EC Inventory (EINECS, ELINCS, NLP):	Y
Japan Existing and New Chemical Substances (ENCS):	Y
Japan Industrial Safety and Health Law (ISHL):	Y
Korean Existing and Evaluated Chemical Substances (KECL):	Y
New Zealand Inventory of Chemicals (NZIoC):	Y
Philippines Inventory of Chemicals and Chemical Substances (PICCS):	Y
Taiwan Inventory of Existing Chemicals:	Y
U.S. Toxic Substances Control Act (TSCA) (Active):	Y

A "Y" listing indicates all intentionally added components are either listed or are otherwise compliant with the regulation. A "N" listing indicates that for one or more components: 1) there is no listing on the public inventory (or is not on the ACTIVE inventory for U.S. TSCA); 2) no information is available; or 3) the component has not been reviewed. A "Y" for New Zealand may mean that a qualified group standard may exist for the components in this product.

15.2. Chemical safety assessment:

Not Applicable

SECTION 16: Other information

Hazard (H) Statements in the Composition section (Section 3):

- H317 May cause an allergic skin reaction.
- H412 Harmful to aquatic life with long lasting effects.

Reason for revision: Changes in Section(s): 1

Evaluation method for classification of mixtures: Not Applicable (substance)

Legend:

- * : Trademark owned by Huntsman Corporation.
- ACGIH: American Conference of Governmental Industrial Hygienists
- EU OELV: European Union Occupational Exposure Limit Value
- EU IOELV: European Union Indicative Occupational Exposure Limit Value
- N/A: Not Applicable
- N/E: None Established
- STEL: Short Term Exposure Limit
- TWA: Time Weighted Average (exposure for 8-hour workday)

Users Responsibility/Disclaimer of Liability:

The information set forth herein is based on our current knowledge, and is intended to describe the product solely with respect to health, safety and the environment. As such, it must not be interpreted as a guarantee of any specific property of the product. As a result, the customer shall be solely responsible for deciding whether said information is suitable and beneficial.

Safety Data Sheet Preparer:
Product Compliance Department

Annex

Not required (1-10 tonnes/year)