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# Safety Data Sheet (SDS) International (GHS)

Revision date: 2020-07-15

## SECTION 1: Identification

### Product identifiers:

**Product trade name:** HYPRO\* 1300X13F CTBN  
**Company product number:** X13F  
**Other means of identification:** Not Available

### Recommended use of the chemical and restrictions on use:

**Uses:** Elastomeric modifier for thermoset resins.  
**Restrictions on use:** None identified

### Details of the supplier:

**Manufacturer/Supplier:** CVC Thermoset Specialties  
240 W Emerling Avenue  
Akron, OH 44301 United States  
Telephone: +1-330-374-2501  
Customer service telephone: +1-856-533-3000  
**For further information about this SDS:** Email: cts.customerservice@huntsman.com

### Emergency telephone number:

ChemTel (24 hours): 1-800-255-3924 (USA); +1-813-248-0585 (outside USA);  
1-300-954-583 (Australia); 000-800-100-4086 (India).

## SECTION 2: Hazard(s) identification

### Classification of the substance or mixture:

Not classified as hazardous under any GHS hazard class (UN GHS).

### Label elements:

**Hazard pictogram(s):** Not Applicable  
**Signal word:** Not Applicable  
**Hazard statements:** Not Applicable  
**Precautionary statements:** Not Applicable  
**Supplemental information:** No Additional Information

**Other hazards:** No Additional Information

See Section 11 for toxicological information.

## SECTION 3: Composition/information on ingredients

### Substance:

No Hazardous Components found under applicable regulations.

Amounts specified are typical and do not represent a specification. Remaining components are proprietary, non-hazardous, and/or present at amounts below reportable limits.

## SECTION 4: First-aid measures

### Description of first aid measures:

**General:** If irritation or other symptoms occur or persist from any route of exposure, remove the affected individual from the area: see a physician/get medical attention.

**Eye contact:** Any material that contacts the eye should be washed out immediately with water. Get medical attention if

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symptoms occur.

**Skin contact:** Wash the affected area thoroughly with plenty of soap and water. Get medical attention if symptoms occur.

**Inhalation:** If affected, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Call a POISON CENTER or doctor/physician if you feel unwell.

**Ingestion:** Get medical attention if symptoms occur.

**Protection of first aid responders:** Wear proper personal protective clothing and equipment.

**Most important symptoms and effects, both acute and delayed:** Irritation. Pre-existing skin problems may be aggravated by prolonged or repeated contact. See section 11 for additional information.

**Indication of any immediate medical attention and special treatment needed, if necessary:** Treat symptomatically.

## SECTION 5: Fire-fighting measures

### Extinguishing media:

**Suitable:** Use water spray, ABC dry chemical, foam or carbon dioxide. Water or foam may cause frothing. Use water to keep fire-exposed containers cool. Water spray may be used to flush spills away from exposures.

**Unsuitable:** None known.

### Special hazards arising From the chemical:

**Unusual fire/explosion hazards:** Product is not considered a fire hazard, but will burn if ignited. Hot vapor or mists may be susceptible to spontaneous combustion when mixed with air. Ignition temperatures decrease with increasing vapor volume and vapor/air contact time and are influenced by pressure changes. Therefore, ignition may occur below published ignition temperatures. Use of this product in processes involving elevated-temperatures, vacuum if subject to sudden ingress of air, sudden escape of vapor or mist, etc., must be thoroughly evaluated to assure safe operation. Closed container may rupture (due to build up in pressure) when exposed to extreme heat.

**Hazardous combustion products:** Irritating or toxic substances may be emitted upon burning, combustion or decomposition. See section 10 (Hazardous decomposition products) for additional information.

**Special protective equipment and precautions for fire-fighters:** Wear self-contained breathing apparatus (SCBA) equipped with a full facepiece and operated in a pressure-demand mode (or other positive pressure mode) and approved protective clothing. Personnel without suitable respiratory protection must leave the area to prevent significant exposure to hazardous gases from combustion, burning or decomposition. In an enclosed or poorly ventilated area, wear SCBA during cleanup immediately after a fire as well as during the attack phase of firefighting operations.

See section 9 for additional information.

## SECTION 6: Accidental release measures

**Personal precautions, protective equipment and emergency procedures:** See Section 8 for recommendations on the use of personal protective equipment. If spilled in an enclosed area, ventilate. Eliminate ignition sources.

**Environmental precautions:** Do not flush liquid into public sewer, water systems or surface waters.

**Methods and materials for containment and cleaning up:** Contain by diking with sand, earth or other non-combustible material. Wear proper personal protective clothing and equipment. Absorb spill with an inert material. Place into labeled, closed container; store in safe location to await disposal. Change contaminated clothing and launder before reuse. CAUTION: Spilled liquid and dried film are slippery. Use care to avoid falls.

## SECTION 7: Handling and storage

**Precautions for safe handling:** As with any chemical product, use good laboratory/workplace procedures. Do not cut, puncture, or weld on or near the container. Wash thoroughly after handling this product. Always wash up before eating, smoking or using the facilities. Use under well-ventilated conditions. Avoid eye and skin contact. Avoid inhalation of aerosol, mist, spray, fume or vapor. Avoid drinking, tasting, swallowing or ingesting this product. Wash contaminated clothing before reuse. Provide eyewash fountains and safety showers in the work area.

**Conditions for safe storage, including any incompatibilities:** Store cool and dry, under well-ventilated conditions. Store this

material away from incompatible substances (see section 10). Do not store in open, unlabeled or mislabeled containers. Keep container closed when not in use. Do not reuse empty container without commercial cleaning or reconditioning. Empty container contains residual product which may exhibit hazards of product. Store product where temperatures are below 122°F (50°C).

## SECTION 8: Exposure controls / personal protection

### Control parameters:

**Occupational exposure limits (OEL):** No applicable exposure limits.

### Exposure controls:

**Appropriate engineering controls:** Always provide effective general and, when necessary, local exhaust ventilation to draw spray, aerosol, fume, mist and vapor away from workers to prevent routine inhalation. Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS.

### Individual protection measures, such as personal protective equipment:

**Eye/face protection:** Wear eye protection.

**Skin and body protection:** Wear protective gloves. Use good laboratory/workplace procedures including personal protective clothing: labcoat, safety glasses and protective gloves.

**Respiratory protection:** Respiratory protection is not needed with proper ventilation. Wear an approved respirator (e.g., an organic vapor respirator, a full face air purifying respirator for organic vapors, or a self-contained breathing apparatus) whenever exposure to aerosol, mist, spray, fume or vapor exceed the applicable exposure limit(s) of any chemical substance listed in this SDS.

**Further information:** Eyewash fountains and safety showers are recommended in the work area.

## SECTION 9: Physical and chemical properties

|                                      |                   |   |                            |
|--------------------------------------|-------------------|---|----------------------------|
| <b>Form:</b>                         | Viscous liquid    | <b>pH:</b>                                      | Not Available              |
| <b>Appearance:</b>                   | Caramel           | <b>Relative density:</b>                        | 0.96                       |
| <b>Odor:</b>                         | Slight            | <b>Partition coefficient (n-octanol/water):</b> | Not Available              |
| <b>Odor threshold:</b>               | Not Available     | <b>% Volatile by weight:</b>                    | <1.5 %                     |
| <b>Solubility in water:</b>          | Negligible        | <b>VOC:</b>                                     | Not Available              |
| <b>Evaporation rate:</b>             | Not Available     | <b>Boiling point °C:</b>                        | Not Available              |
| <b>Vapor pressure:</b>               | Not Available     | <b>Boiling point °F:</b>                        | Not Available              |
| <b>Vapor density:</b>                | Not Available     | <b>Flash point:</b>                             | 170 °C (338 °F) Closed Cup |
| <b>Viscosity:</b>                    | 500,000 cP @ 27°C | <b>Auto-ignition temperature:</b>               | Not Available              |
| <b>Melting point/Freezing point:</b> | Not Available     | <b>Flammability (solid, gas):</b>               | Not Applicable (liquid)    |
| <b>Oxidizing properties:</b>         | Not oxidizing     | <b>Flammability or explosive limits:</b>        | LFL/LEL: Not Available     |
| <b>Explosive properties:</b>         | Not explosive     |   | UFL/UEL: Not Available     |
| <b>Decomposition temperature:</b>    | Not Available     | <b>Surface tension:</b>                         |                            |

**Other information:** Amounts specified are typical and do not represent a specification.

## SECTION 10: Stability and reactivity

**Reactivity:** Product reacts with isocyanates.

**Chemical stability:** This product is stable.

**Possibility of hazardous reactions:** Hazardous polymerization will not occur.

**Conditions to avoid:** Excessive heat and ignition sources.

**Incompatible materials:** Avoid contact with strong oxidizing agents and reducing agents. Depending on the amount and specific materials involved, contact can result in intense heat, boiling, flame development, explosion or toxic gas generation.

**Hazardous decomposition products:** Carbon monoxide, carbon dioxide, oxides of nitrogen, hydrogen cyanide, aliphatic and aromatic hydrocarbons. Thermal processing may produce volatiles, possibly including cyclohexene carbonitrile.

## SECTION 11: Toxicological information

### Information on likely routes of exposure:

**General:** Caution must be exercised through the prudent use of protective equipment and handling procedures to minimize exposure. Health effects are particularly evident when product is heated.

**Eyes:** May cause eye irritation.

**Skin:** May cause skin irritation.

**Inhalation:** Inhalation of fumes and vapors from processing, combustion or decomposition may cause irritation of the respiratory tract and mucous membranes.

**Ingestion:** Ingestion may cause irritation.

**Acute toxicity information:** Not classified (based on available data, the classification criteria are not met). Note: These results are typical for this family of polymers. The high molecular weight of this polymer makes absorption by the body highly unlikely thus greatly diminishing the likelihood of toxic effects by the chemical itself. Oral, Rat, adult, LD50 >34 g/kg. Dermal, Rabbit, adult, LD50 >3 g/kg.

**Skin corrosion/irritation:** Not classified (based on available data, the classification criteria are not met). Note: These results are typical for this family of polymers. Skin irritation, rabbit: Primary irritation score = 0.8/8.0; Slight irritant.

**Serious eye damage/irritation:** Not classified (based on available data, the classification criteria are not met). Note: These results are typical for this family of polymers. Eye irritation, rabbit: Irritation score = 11.0/110.0; Slight - mild irritant.

**Respiratory or skin sensitization:** Not classified (no relevant information found).

**Carcinogenicity:** Not classified (no relevant information found).

**Germ cell mutagenicity:** Not classified (no relevant information found).

**Reproductive toxicity:** Not classified (no relevant information found).

**Specific target organ toxicity (STOT) - single exposure:** Not classified (no relevant information found).

**Specific target organ toxicity (STOT) - repeated exposure:** Not classified (no relevant information found).

**Aspiration hazard:** Not classified (based on available data, the classification criteria are not met).

**Other toxicity information:** No additional information available.

## SECTION 12: Ecological information

**Ecotoxicity:** Note: These results are typical for this family of polymers. Freshwater Invertebrates Toxicity - 48 hour EC50: >1000 mg/L (OECD 202). Algal Toxicity - 72 hour EC50: >1000 mg/L (OECD 201).

**Persistence and degradability:** Not readily biodegradable.

**Bioaccumulative potential:** No specific information available.

**Mobility in soil:** No specific information available.

**Other adverse effects:** No additional information available.

## SECTION 13: Disposal considerations

Dispose of unused contents (incineration) in accordance with national and local regulations. Dispose of container in accordance with national and local regulations. Ensure the use of properly authorized waste management companies, where appropriate.

See Section 8 for recommendations on the use of personal protective equipment.

**SECTION 14: Transport information**

The information below is provided to assist in documentation. It may supplement the information on the package. The package in your possession may carry a different version of the label depending on the date of manufacture. Depending on inner packaging quantities and packaging instructions, it may be subject to specific regulatory exceptions.

**UN number:** N/A

**UN proper shipping name:**

Not regulated - See Bill of Lading for Details

**Transport hazard class(es):**

- U.S. DOT hazard class:** N/A
- Canada TDG hazard class:** N/A
- Europe ADR/RID hazard class:** N/A
- IMDG Code (ocean) hazard class:** N/A
- ICAO/IATA (air) hazard class:** N/A

A "N/A" listing for the hazard class indicates the product is not regulated for transport by that regulation.

**Packing group:** N/A

**Environmental hazards:**

- Marine pollutant:** Not Applicable
- Hazardous substance (USA):** Not Applicable

**Special precautions for user:** Not Applicable

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code:**

Not Applicable

**SECTION 15: Regulatory information**

**Safety, health and environmental regulations specific for the product in question:**

**Japan regulations:**

**Japan Industrial Safety and Health Law:**

|                      |                 |
|----------------------|-----------------|
| <u>Chemical name</u> | <u>Category</u> |
| No subject chemicals |                 |

**Japan Fire Service Law:**

|                      |                 |
|----------------------|-----------------|
| <u>Chemical name</u> | <u>Category</u> |
| No subject chemicals |                 |

**Japan Poisonous and Deleterious Substances:**

|                      |                 |                  |
|----------------------|-----------------|------------------|
| <u>Chemical name</u> | <u>Category</u> | <u>Threshold</u> |
| No subject chemicals |                 |                  |

**Japan Prevention of Marine Pollution and Disaster:**

|                      |                 |
|----------------------|-----------------|
| <u>Chemical name</u> | <u>Category</u> |
| No subject chemicals |                 |

**Japan Chemical Substances Control Law:**

|                      |                 |              |
|----------------------|-----------------|--------------|
| <u>Chemical name</u> | <u>Category</u> | <u>Notes</u> |
| No subject chemicals |                 |              |

**Korean regulations:**

**Korea Industrial Safety and Health Act:**

|                      |                 |                  |
|----------------------|-----------------|------------------|
| <u>Chemical name</u> | <u>Category</u> | <u>Threshold</u> |
| No subject chemicals |                 |                  |

**Korea Act on Registration and Evaluation of Chemical Substances (K-REACH) - Substances subject to registration:**

No subject chemicals

**Korea Chemical Control Act (CCA):**

|                      |                 |             |                  |
|----------------------|-----------------|-------------|------------------|
| <u>Chemical name</u> | <u>Category</u> | <u>Code</u> | <u>Threshold</u> |
| No subject chemicals |                 |             |                  |

**Korea Safety Control of Dangerous Substances Act (MPSS):**

|                      |              |                  |
|----------------------|--------------|------------------|
| <u>Chemical name</u> | <u>Class</u> | <u>Threshold</u> |
| No subject chemicals |              |                  |

**Korea Waste Control Act: Waste disposal methods must comply with local and national laws.**

**Chemical name**  
No subject chemicals

**Notes**

**Other regulations:** No Additional Information

**Chemical inventories:**

| <u>Regulation</u>   | <u>Status</u> |
|---|---------------|
| Australian Inventory of Chemical Substances (AICS):                 | Y             |
| Canadian Domestic Substances List (DSL):                            | Y             |
| Canadian Non-Domestic Substances List (NDSL):                       | N             |
| China Inventory of Existing Chemical Substances (IECSC):            | Y             |
| European EC Inventory (EINECS, ELINCS, NLP):                        | Y             |
| Japan Existing and New Chemical Substances (ENCS):                  | Y             |
| Japan Industrial Safety and Health Law (ISHL):                      | Y             |
| Korean Existing and Evaluated Chemical Substances (KECL):           | Y             |
| New Zealand Inventory of Chemicals (NZIoC):                         | Y             |
| Philippines Inventory of Chemicals and Chemical Substances (PICCS): | Y             |
| Taiwan Inventory of Existing Chemicals:                             | Y             |
| U.S. Toxic Substances Control Act (TSCA) (Active):                  | Y             |

A "Y" listing indicates all intentionally added components are either listed or are otherwise compliant with the regulation. A "N" listing indicates that for one or more components: 1) there is no listing on the public inventory (or is not on the ACTIVE inventory for U.S. TSCA); 2) no information is available; or 3) the component has not been reviewed. A "Y" for New Zealand may mean that a qualified group standard may exist for the components in this product.

**Chemical inventory notes:** New Zealand: One or more components may be covered by a group standard.

**Europe REACh (EC) 1907/2006:** This product is considered a polymer under Regulation (EC) 1907/2006 and is exempt from the requirement for registration. Applicable monomers/other reactants are registered, exempt or otherwise compliant. REACh is only relevant to substances either manufactured or imported into the EU. Huntsman Corporation has met its obligations under the REACh regulation. REACh information regarding this product is provided for informational purposes only. Each Legal Entity may have differing REACh obligations, depending on their place in the supply chain. For material manufactured outside of the EU, the importer of record must understand and meet their specific obligations under the regulation.

## SECTION 16: Other information

### Legend:

\* : Trademark owned by Huntsman Corporation.

ACGIH: American Conference of Governmental Industrial Hygienists

N/A: Not Applicable

N/E: None Established

STEL: Short Term Exposure Limit

TWA: Time Weighted Average (exposure for 8-hour workday)

### Users Responsibility/Disclaimer of Liability:

The information set forth herein is based on our current knowledge, and is intended to describe the product solely with respect to health, safety and the environment. As such, it must not be interpreted as a guarantee of any specific property of the product. As a result, the customer shall be solely responsible for deciding whether said information is suitable and beneficial.

Safety Data Sheet Preparer:

Product Compliance Department