

SECTION 1: Identification

Product identifiers:

Product trade name: ERISYS* RN-25
Company product number: RN25
Other means of identification: Not Available

Recommended use of the chemical and restrictions on use:

Uses: Epoxy resin
Restrictions on use: None identified

Details of the supplier:

Manufacturer/Supplier: CVC Thermoset Specialties
844 N. Lenola Road
Moorestown, New Jersey 08057
United States
Telephone: +1-856-533-3000
FAX: +1-856-533-3003
Email: CTS.info@emeraldmaterials.com

For further information about this SDS:

Emergency telephone number:

ChemTel (24 hours): 1-800-255-3924 (USA); +1-813-248-0585 (outside USA);
1-300-954-583 (Australia); 000-800-100-4086 (India).

SECTION 2: Hazard(s) identification

Information in accordance with U.S. 29 CFR 1910.1200 (Hazcom 2012) and Canada Hazardous Products Regulations (WHMIS 2015):

Classification of the product:

Skin Irritation, category 2
Skin Sensitizer, category 1
Eye Irritation, category 2
Germ Cell Mutagenicity, category 2
Carcinogenicity, category 2
STOT, repeated exposure, category 1

Label elements:

Hazard pictogram(s):



Signal word:

Danger

Hazard statements:

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H341 Suspected of causing genetic defects.
H351 Suspected of causing cancer.
H372 Causes damage to organs through prolonged or repeated exposure.

Precautionary statements:

- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P260 Do not breathe dust/fume/gas/mist/vapours/spray.
- P264 Wash skin thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313 IF exposed or concerned: Get medical advice/attention.
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P362+P364 Take off contaminated clothing and wash it before reuse.
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with local, regional and international regulations.

Supplemental information: Hazardous to the aquatic environment - Chronic Category 2, Toxic to aquatic life with long lasting effects.

Precautionary statements are listed according to the United Nations Globally Harmonized System of Classification and Labelling of Chemicals (GHS) - Annex III. Regulations in individual countries/regions may determine which statements are required on the product label. See product label for specifics.

Hazards not otherwise classified:

Physical hazards not otherwise classified: No Additional Information

Health hazards not otherwise classified: No Additional Information

See Section 11 for toxicological information.

SECTION 3: Composition/information on ingredients

Mixture:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Weight%*</u>
0028064-14-4	Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFEDGE)	60-<80
0000101-90-6	Resorcinol diglycidyl ether	10-<30

Notes: FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH 1-CHLORO-2,3-EPOXYPROPANE AND PHENOL (BPFEDGE, Epoxy phenol novolac resin): Alternative CAS# 9003-36-5 (500-006-8).

Amounts specified are typical and do not represent a specification. Remaining components are proprietary, non-hazardous, and/or present at amounts below reportable limits. * Exact percentage values for components are proprietary (trade secret) in accordance with 29 CFR 1910.1200(i) and Hazardous Products Regulations 4.4.1.

SECTION 4: First-aid measures

Description of first aid measures:

General: If irritation or other symptoms occur or persist from any route of exposure, remove the affected individual from the area: see a physician/get medical attention.

Eye contact: Immediately flush eyes with plenty of clean water for an extended time, not less than fifteen (15) minutes. Flush longer if there is any indication of residual chemical in the eye. Ensure adequate flushing of the eyes by separating the eyelids with fingers and roll eyes in a circular motion. If eye irritation persists: Get medical advice/attention.

Skin contact: Immediately remove contaminated clothing and shoes. Wash the affected area with plenty of soap and water until no evidence of the chemical remains (at least 15-20 minutes). Launder clothing before reuse. If skin irritation occurs: Get medical advice/attention.

Inhalation: If affected, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Call a POISON CENTER or doctor/physician if you feel unwell.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious person. Rinse out the mouth with water. Get medical attention immediately.

Protection of first aid responders: Wear proper personal protective clothing and equipment.

Most important symptoms and effects, both acute and delayed: Dizziness, Drowsiness, Headache, Irritation, Nausea. Preexisting sensitization, skin and/or respiratory disorders or diseases may be aggravated. See section 11 for additional information.

Indication of any immediate medical attention and special treatment needed, if necessary: Treat symptomatically.

SECTION 5: Fire-fighting measures

NFPA flammability class: III B

Extinguishing media:

Suitable: NFPA Class III B (Combustible liquid): Use water spray, ABC dry chemical, foam or carbon dioxide. Water or foam may cause frothing. Use water to keep fire-exposed containers cool. Water spray may be used to flush spills away from exposures.

Unsuitable: None known.

Special hazards arising from the chemical:

Unusual fire/explosion hazards: Product is not considered a fire hazard, but will burn if ignited. Closed container may rupture (due to build up in pressure) when exposed to extreme heat.

Hazardous combustion products: Irritating or toxic substances may be emitted upon burning, combustion or decomposition. See section 10 (Hazardous decomposition products) for additional information.

Special protective equipment and precautions for fire-fighters: Wear self-contained breathing apparatus (SCBA) equipped with a full facepiece and operated in a pressure-demand mode (or other positive pressure mode) and approved protective clothing. Personnel without suitable respiratory protection must leave the area to prevent significant exposure to hazardous gases from combustion, burning or decomposition. In an enclosed or poorly ventilated area, wear SCBA during cleanup immediately after a fire as well as during the attack phase of firefighting operations.

See section 9 for additional information.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures: See Section 8 for recommendations on the use of personal protective equipment. If spilled in an enclosed area, ventilate. Eliminate ignition sources. Personal Protective Equipment must be worn.

Environmental precautions: Do not flush liquid into public sewer, water systems or surface waters.

Methods and materials for containment and cleaning up: Contain by diking with sand, earth or other non-combustible material. Wear proper personal protective clothing and equipment. Absorb spill with an inert material. Place into labeled, closed container; store in safe location to await disposal. Change contaminated clothing and launder before reuse. Eliminate ignition sources.

SECTION 7: Handling and storage

Precautions for safe handling: As with any chemical product, use good laboratory/workplace procedures. Do not cut, puncture, or weld on or near the container. Do not get in eyes, on skin or clothing. Do not breathe vapor, aerosol, mist or gas. Do not ingest, taste, or swallow. Wash thoroughly after handling this product. Always wash up before eating, smoking or using the facilities. Use under well-ventilated conditions. Wash contaminated clothing before reuse. Discard shoes contaminated with this product. Provide eyewash fountains and safety showers in the work area.

Conditions for safe storage, including any incompatibilities: Store cool and dry, under well-ventilated conditions. Keep away from heat, sparks and open flames. Store this material away from incompatible substances (see section 10). Do not store in open, unlabeled or mislabeled containers. Keep container closed when not in use. Do not reuse empty container without commercial cleaning or reconditioning. Empty container contains residual product which may exhibit hazards of product.

SECTION 8: Exposure controls / personal protection

Control parameters:

Occupational exposure limits (OEL):

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<u>Chemical Name</u>	<u>ACGIH - TWA/Ceiling</u>	<u>ACGIH - STEL</u>		
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFEDGE)	N/E	N/E		
Resorcinol diglycidyl ether	N/E	N/E		
<u>Chemical Name</u>	<u>OSHA - PEL</u>	<u>OSHA - STEL</u>	<u>OSHA - Ceiling</u>	<u>AIHA - WEEL</u>
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFEDGE)	N/E	N/E	N/E	N/E
Resorcinol diglycidyl ether	N/E	N/E	N/E	N/E

N/E=Not established (no exposure limits established for the listed substances for listed country/region/organization).

Exposure controls:

Appropriate engineering controls: Always provide effective general and, when necessary, local exhaust ventilation to draw spray, aerosol, fume, mist and vapor away from workers to prevent routine inhalation. Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS. (Ventilation guidelines/techniques may be found in publications such as Industrial Ventilation: American Conference of Governmental Industrial Hygienists, 1330 Kemper Meadow Drive, Cincinnati, OH, 45240-1634, USA.) (<http://www.acgih.org/home.htm>).

Individual protection measures, such as personal protective equipment (PPE):

Eye/face protection: Safety glasses or goggles required.

Skin and body protection: Wear chemical resistant (impervious) gloves. Wear chemical resistant protective clothing. Use good laboratory/workplace procedures including personal protective clothing: labcoat, safety glasses and protective gloves.

Respiratory protection: Wear an approved respirator (e.g., an organic vapor respirator, a full face air purifying respirator for organic vapors, or a self-contained breathing apparatus) whenever exposure to aerosol, mist, spray, fume or vapor exceed the applicable exposure limit(s) of any chemical substance listed in this SDS. Use respirator in accordance with manufacturer's use limitations and OSHA standard 1910.134 (29CFR).

Further information: Eyewash fountains and safety showers are recommended in the work area.

SECTION 9: Physical and chemical properties

Form:	Liquid	pH:	Not Available
Appearance:	Clear	Relative density:	1.21
Odor:	Slight	Partition coefficient (n-octanol/water):	Not Available
Odor threshold:	Not Available	% Volatile by weight:	Not Available
Solubility in water:	Insoluble	VOC:	Not Available
Evaporation rate:	Not Available	Boiling point °C:	Not Available
Vapor pressure:	Not Available	Boiling point °F:	Not Available
Vapor density:	Heavier than air	Flash point:	>177 °C (>350 °F) Closed Cup
Viscosity:	5000-6500 cps @ 25°C	Auto-ignition temperature:	Not Available
Melting point/Freezing point:	Not Available	Flammability (solid, gas):	Not Applicable (liquid)
Oxidizing properties:	Not oxidizing	Flammability or explosive limits:	LFL/LEL Not Available UFL/UEL Not Available
Explosive properties:	Not explosive		
Decomposition temperature:	Not Available		

Other information: Amounts specified are typical and do not represent a specification.

SECTION 10: Stability and reactivity

Reactivity: Exothermic reactions including polymerization may occur in contact with amines, strong acids, strong bases, alcohols, strong oxidizing agents and excessive heat.

Chemical stability: This product is stable.

Possibility of hazardous reactions: Hazardous polymerization will not occur. This product will autopolymerize at very high temperatures.

Conditions to avoid: Excessive heat and ignition sources.

Incompatible materials: Avoid strong acids, bases, and oxidizing agents. Avoid contact with amines.

Hazardous decomposition products: Thermal decomposition may produce smoke, carbon monoxide, carbon dioxide, aldehydes and other products of incomplete combustion. Phenolics.

SECTION 11: Toxicological information

Information on likely routes of exposure:

General: Caution must be exercised through the prudent use of protective equipment and handling procedures to minimize exposure. Possible risk of irreversible effects. Overexposure may cause central nervous system depression. RESORCINOL DIGLYCIDYL ETHER: Possible cancer hazard - may cause cancer based on animal data.

Eyes: Causes serious eye irritation.

Skin: May be harmful in contact with skin. May cause allergic skin reaction. Causes skin irritation.

Inhalation: May be harmful by inhalation. Inhalation of high vapor concentration may cause headache, drowsiness and irritation of the eyes and respiratory tract.

Ingestion: May be harmful if swallowed. Ingestion may cause irritation.

Symptoms/effects, acute and delayed: Dizziness, Drowsiness, Headache, Irritation, Nausea

Acute toxicity information: Not classified (based on available data, the classification criteria are not met). No toxicity studies have been conducted on this product. ATEmix (oral): >2000 - 5000 mg/kg. ATEmix (dermal): >2000 - 5000 mg/kg.

<u>Chemical Name</u>	<u>Inhalation LC50</u>	<u>Species</u>	<u>Oral LD50</u>	<u>Species</u>	<u>Dermal LD50</u>	<u>Species</u>
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFEDGE)	N/E	N/E	>5000 mg/kg	Rat/ adult	>2000 mg/kg	Rabbit/ adult
Resorcinol diglycidyl ether	N/E	N/E	980 mg/kg	Mouse	N/E	N/E

Skin corrosion/irritation: Causes skin irritation (Category 2).

<u>Chemical Name</u>	<u>Skin irritation</u>	<u>Species</u>
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFEDGE)	Mild-moderate irritant	Rabbit/ adult
Resorcinol diglycidyl ether	Moderate irritant	Rabbit/500 mg

Serious eye damage/irritation: Causes serious eye irritation (Category 2A).

<u>Chemical Name</u>	<u>Eye irritation</u>	<u>Species</u>
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFEDGE)	Non-irritant (OECD 405)	Rabbit/ adult
Resorcinol diglycidyl ether	Irritant	Rabbit/ adult

Respiratory or skin sensitization: Skin sensitization (Category 1).

<u>Chemical Name</u>	<u>Skin sensitisation</u>	<u>Species</u>
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFEDGE)	Sensitizer	Local Lymph Node Assay (OECD 429)
Resorcinol diglycidyl ether	Sensitizer	N/E

Carcinogenicity: Suspected of causing cancer (Category 2). RESORCINOL DIGLYCIDYL ETHER: During 2-year gavage studies, resorcinol diglycidyl ether caused hyperkeratosis and hyperplasia of the forestomach in rats and mice. Resorcinol diglycidyl ether was carcinogenic for rats and mice causing both benign and malignant neoplasms of the forestomach.

Carcinogenic status:

<u>Chemical Name</u>	<u>IARC</u>	<u>NTP</u>	<u>ACGIH</u>	<u>OSHA</u>
Resorcinol diglycidyl ether	Group 2B (Possibly carcinogenic to humans)	Reasonably Anticipated To Be A Human Carcinogen	N/A	N/A

Germ cell mutagenicity: Suspected of causing genetic defects (Category 2). RESORCINOL DIGLYCIDYL ETHER: Mutagenicity was positive in in-vitro and some in-vivo genotoxicity assays. FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH 1-CHLORO-2,3-EPOXYPROPANE AND PHENOL (BPFEDGE): Mutagenicity was negative in in-vivo genotoxicity assays. Mixed results

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were seen in in-vitro genotoxicity assays.

Reproductive toxicity: Not classified (based on available data, the classification criteria are not met). FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH 1-CHLORO-2,3-EPOXYPROPANE AND PHENOL (BPFDFGE)-READ-ACROSS: Reproductive toxicity, oral study in rats: NOAEL (no-observed adverse-effect-level) of 750 mg/kg bw/day. Developmental toxicity: oral, rat - NOAEL of 180 mg/kg bw/day; dermal, rabbit - NOAEL of 300 mg/kg bw/day.

Specific target organ toxicity (STOT) - single exposure: Not classified (based on available data, the classification criteria are not met).

Specific target organ toxicity (STOT) - repeated exposure: Causes damage to organs through prolonged or repeated exposure (Category 1). RESORCINOL DIGLYCIDYL ETHER: Repeated dose toxicity study: LOAEL (Lowest-Observed-Adverse-Effect-Level), oral, rat, 2 years - 12 mg/kg bw/day (hyperkeratosis and hyperplasia of the forestomach); LOAEL, dermal, mouse, 2 years - 4.8 mg/kg bw/day (blood). FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH 1-CHLORO-2,3-EPOXYPROPANE AND PHENOL (BPFDFGE): Repeated dose study, 90 Day gavage, rat: NOAEL (no-observed-adverse-effect-level)=250 mg/kg bw/day.

Aspiration hazard: Not classified (based on available data, the classification criteria are not met).

Other toxicity information: No additional information available.

SECTION 12: Ecological information

Ecotoxicity: No ecological testing has been conducted on this product.

<u>Chemical Name</u>	<u>Species</u>	<u>Acute</u>	<u>Acute</u>	<u>Chronic</u>
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDFGE)	Fish	LC50 2.54 mg/L (96 hours) (weight of evidence)	LC50 5.7 mg/L(96 hours)	N/E
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDFGE)	Invertebrates	EC50 2.55 mg/L (48 hours)	N/E	NOEC 0.3 mg/L (21 days) (similar materials)
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDFGE)	Algae	EC50 >1.8 mg/L (72 hours)	N/E	N/E
Resorcinol diglycidyl ether	Fish	LC50 5.8 mg/L (96 hours)	N/E	N/E
Resorcinol diglycidyl ether	Invertebrates	EC50 6.0 mg/L (48 hours)	N/E	N/E
Resorcinol diglycidyl ether	Algae	EC50 4.5 mg/L (72 hours)	N/E	NOEC 0.28 mg/L(72 hours)

Persistence and degradability:

<u>Chemical Name</u>	<u>Biodegradation</u>
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDFGE)	Not readily biodegradable
Resorcinol diglycidyl ether	Not readily biodegradable (OECD 301B)

Bioaccumulative potential:

<u>Chemical Name</u>	<u>Bioconcentration Factor (BCF)</u>	<u>Log Kow</u>
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDFGE)	150 L/kg (calculated)	3.6 (OECD 117)
Resorcinol diglycidyl ether	N/E	1.46 (OECD 117)

Mobility in soil: No specific information available.

<u>Chemical Name</u>	<u>Mobility in soil (Koc/Kow)</u>
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDFGE)	4460 (OECD 121)
Resorcinol diglycidyl ether	45.1 L/kg (OECD 121)

Other adverse effects: No additional information available.

SECTION 13: Disposal considerations

For waste disposal purposes, this product is not known to be defined or designated as hazardous by current provisions of the Federal (EPA) Resource Conservation and Recovery Act (RCRA, 40CFR261). Incinerate waste product when in liquid form (i.e., as supplied) in a properly permitted (approved) incineration facility in accordance with federal, state and local regulations. Liquids cannot be disposed of in a landfill. Federal, state and local regulations where the waste material is generated, treated, and/or disposed of must be examined to verify the appropriate waste classification.

See Section 8 for recommendations on the use of personal protective equipment.

SECTION 14: Transport information

The information below is provided to assist in documentation. It may supplement the information on the package. The package in your possession may carry a different version of the label depending on the date of manufacture. Depending on inner packaging quantities and packaging instructions, it may be subject to specific regulatory exceptions.

UN number: UN3082

UN proper shipping name:

Environmentally hazardous substance, liquid, n.o.s. (Epoxy phenol novolac resin, Resorcinol diglycidyl ether)

Transport hazard class(es):

U.S. DOT hazard class: N/A

Canada TDG hazard class: N/A

Europe ADR/RID hazard class: 9

IMDG Code (ocean) hazard class: 9

ICAO/IATA (air) hazard class: 9

A "N/A" listing for the hazard class indicates the product is not regulated for transport by that regulation.

Packing group: III

Environmental hazards:

Marine pollutant: Marine Pollutant (IMDG code 2.9.3).

Hazardous substance (USA): Not Applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code:

Not Applicable

Special precautions for user: Not Applicable

Notes: For surface shipments within the United States: Not regulated.

SECTION 15: Regulatory information

Safety, health and environmental regulations specific for the product in question:

U.S. federal and state regulations/legislation:

This SDS has been prepared in accordance with the hazard criteria of the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

U.S. Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) Reportable Quantity (RQ):

Not Applicable

U.S. Superfund Amendments and Reauthorization Act (SARA) - SARA Section 313:

This product contains the following toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 and 40 CFR 372:

Resorcinol diglycidyl ether

U.S. TSCA Section 12(b) Export Notification:

This product is not subject to TSCA 12(b) reporting requirements.

California Proposition 65:



WARNING

The following ingredient(s) present in the product is [are] known to the State of California to cause cancer:

Resorcinol diglycidyl ether

The following ingredient(s) present in the product is [are] known to the State of California to cause birth defects or other reproductive harm:

None known to be present or none in reportable amounts for occupational exposure as per OSHA's approval of the California Hazard Communication Standard, Federal Register, page 31159 ff, 6 June 1997.

Notes: No additional information

Canada regulations/legislation:

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations and the SDS contains all the information required by the Hazardous Products Regulations.

Notes: No additional information

Chemical inventories:

<u>Regulation</u>	<u>Status</u>
Australian Inventory of Chemical Substances (AICS):	Y
Canadian Domestic Substances List (DSL):	Y
Canadian Non-Domestic Substances List (NDSL):	N
China Inventory of Existing Chemical Substances (IECSC):	Y
European EC Inventory (EINECS, ELINCS, NLP):	Y
Japan Existing and New Chemical Substances (ENCS):	Y
Japan Industrial Safety and Health Law (ISHL):	Y
Korean Existing and Evaluated Chemical Substances (KECL):	Y
New Zealand Inventory of Chemicals (NZIoC):	Y
Philippines Inventory of Chemicals and Chemical Substances (PICCS):	Y
Taiwan Inventory of Existing Chemicals:	Y
U.S. Toxic Substances Control Act (TSCA):	Y

A "Y" listing indicates all intentionally added components are either listed or are otherwise compliant with the regulation. A "N" listing indicates that for one or more components: 1) there is no listing on the public inventory; 2) no information is available; or 3) the component has not been reviewed. A "Y" for New Zealand may mean that a qualified group standard may exist for the components in this product.

Chemical inventory notes: CAS# 28064-14-4 (Epoxy phenol novolac resin) may also be described as CAS# 9003-36-5.

Europe REACH (EC) 1907/2006: For Europe REACH, CAS# 9003-36-5 (EC 500-006-8). Registration is in process for some or all applicable components of this mixture. REACH is only relevant to substances either manufactured or imported into the EU. Emerald Performance Materials has met its obligations under the REACH regulation. REACH information regarding this product is provided for informational purposes only. Each Legal Entity may have differing REACH obligations, depending on their place in the supply chain. For material manufactured outside of the EU, the importer of record must understand and meet their specific obligations under the regulation.

SECTION 16: Other information

SDS Revision date: 2018-12-10

HMIS (Hazardous Materials Identification System) Ratings:

Health: 2* **Flammability:** 1 **Physical hazard:** 0 **Personal Protection:** X

NFPA (National Fire Protection Association) Ratings:

Health: 2 **Flammability:** 1 **Instability:** 0

Key: 0=Insignificant; 1=Slight; 2=Moderate; 3=High; 4=Extreme. An asterisk appearing after the HMIS Health numerical rating denotes a chronic hazard.

Hazardous Materials Identification System (HMIS), National Paint and Coating Association, rating applies to product "as packaged" (i.e., ambient temperature). Ratings are based upon HMIS® III and NFPA 704 (2007). An asterisk appearing after the HMIS Health® III numerical rating denotes a chronic hazard. National Fire Protection Association (NFPA) rating identifies the severity of hazards of material during a fire emergency (i.e., "on fire").

Legend:

* : Trademark owned by Emerald Performance Materials, LLC.

ACGIH: American Conference of Governmental Industrial Hygienists

SDS Name: ERISYS* RN-25

AIHA WEEL: American Industrial Hygiene Association (AIHA) Workplace Environmental Exposure Level (WEEL)

N/A: Not Applicable

N/E: None Established

STEL: Short Term Exposure Limit

TWA: Time Weighted Average (exposure for 8-hour workday)

Users Responsibility/Disclaimer of Liability:

As the conditions or methods of use are beyond our control, we do not assume any responsibility and expressly disclaim any liability for any use of this product. Information contained herein is believed to be true and accurate but all statements or suggestions are made without warranty, expressed or implied, regarding accuracy of the information, the hazards connected with the use of the material or the results to be obtained from the use thereof. Compliance with all applicable federal, state, and local laws and local regulations remains the responsibility of the user.

This bulletin cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin should be provided to your employees or customers. It is your responsibility to develop appropriate work practice guidelines and employee instructional programs for your operation.

Safety Data Sheet Preparer:

Product Compliance Department

Emerald Performance Materials, LLC

1499 SE Tech Center Place, Suite 300

Vancouver, WA 98683

United States