

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier:

Product trade name: HYPRO* 1300X13CL CTBN
Company product number: X13CL
REACH registration number: Not Applicable (Polymer)
Substance name: 2-Propenenitrile, polymer with 1,3-butadiene, 3-carboxy-1-cyano-1-methylpropyl-terminated
Substance identification number: CAS# 68891-46-3
Other means of identification: Not Available

1.2. Relevant identified uses of the substance or mixture and uses advised against:

Uses: Elastomer modifier for thermoset resins.
Uses advised against: None identified

1.3. Details of the supplier of the safety data sheet:

Manufacturer/Supplier: CVC Thermoset Specialties
844 N. Lenola Road
Moorestown, New Jersey 08057
United States
Telephone: +1-856-533-3000
FAX: +1-856-533-3003

EU Only Representative: Penman Consulting bvba
Avenue des Arts 10
B-1210 Brussels
Belgium
Telephone: +32 (0) 2 305 0698
email: pcbvba09@penmanconsulting.com

For further information about this SDS: Email: CTS.info@emeraldmaterials.com

1.4. Emergency telephone number:

ChemTel (24 hours): 1-800-255-3924 (USA); +1-813-248-0585 (outside USA);
1-300-954-583 (Australia); 000-800-100-4086 (India).

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture:

Product classification according to Regulation (EC) 1272/2008 (CLP) as amended:

Not classified as hazardous under any GHS hazard class according to Regulation (EC) 1272/2008 (CLP).

2.2. Label elements:

Product labeling according to Regulation (EC) 1272/2008 (CLP) as amended:

Hazard pictogram(s): Not Applicable
Signal word: Not Applicable
Hazard statements: Not Applicable
Precautionary statements: Not Applicable
Supplemental information: No Additional Information

2.3. Other hazards:

PBT/vPvB criteria:

Not Available

Other hazards:

No Additional Information

See Section 11 for toxicological information.

SECTION 3: Composition/information on ingredients

3.1. Substance:

No Hazardous Components found under applicable regulations.

Amounts specified are typical and do not represent a specification. Remaining components are proprietary, non-hazardous, and/or present at amounts below reportable limits.

SECTION 4: First aid measures

4.1. Description of first aid measures:

General: If irritation or other symptoms occur or persist from any route of exposure, remove the affected individual from the area: see a physician/get medical attention.

Eye contact: Any material that contacts the eye should be washed out immediately with water. Get medical attention if symptoms occur.

Skin contact: Wash the affected area thoroughly with plenty of soap and water. Get medical attention if symptoms occur.

Inhalation: If affected, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Call a POISON CENTER or doctor/physician if you feel unwell.

Ingestion: Get medical attention if symptoms occur.

Protection of first aid responders: Wear proper personal protective clothing and equipment.

4.2. Most important symptoms and effects, both acute and delayed:

Irritation. Pre-existing skin problems may be aggravated by prolonged or repeated contact. See section 11 for additional information.

4.3. Indication of any immediate medical attention and special treatment needed:

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media:

Suitable: Use water spray, ABC dry chemical, foam or carbon dioxide. Water or foam may cause frothing. Use water to keep fire-exposed containers cool. Water spray may be used to flush spills away from exposures.

Unsuitable: None known.

5.2. Special hazards arising from the substance or mixture:

Unusual fire/explosion hazards: Product is not considered a fire hazard, but will burn if ignited. Hot vapor or mists may be susceptible to spontaneous combustion when mixed with air. Ignition temperatures decrease with increasing vapor volume and vapor/air contact time and are influenced by pressure changes. Therefore, ignition may occur below published ignition temperatures. Use of this product in processes involving elevated-temperatures, vacuum if subject to sudden ingress of air, sudden escape of vapor or mist, etc., must be thoroughly evaluated to assure safe operation. Closed container may rupture (due to build up in pressure) when exposed to extreme heat.

Hazardous combustion products: Irritating or toxic substances may be emitted upon burning, combustion or decomposition. See section 10 (10.6 Hazardous decomposition products) for additional information.

5.3. Advice for firefighters:

Wear self-contained breathing apparatus (SCBA) equipped with a full facepiece and operated in a pressure-demand mode (or other positive pressure mode) and approved protective clothing. Personnel without suitable respiratory protection must leave the area to prevent significant exposure to hazardous gases from combustion, burning or decomposition. In an enclosed or poorly ventilated area, wear SCBA during cleanup immediately after a fire as well as during the attack phase of firefighting

operations.

See section 9 for additional information.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures:

See Section 8 for recommendations on the use of personal protective equipment. If spilled in an enclosed area, ventilate. Eliminate ignition sources.

6.2. Environmental precautions:

Do not flush liquid into public sewer, water systems or surface waters.

6.3. Methods and material for containment and cleaning up:

Contain by diking with sand, earth or other non-combustible material. Wear proper personal protective clothing and equipment. Absorb spill with an inert material. Place into labeled, closed container; store in safe location to await disposal. Change contaminated clothing and launder before reuse. CAUTION: Spilled liquid and dried film are slippery. Use care to avoid falls.

6.4. References to other sections:

See Section 8 for recommendations on the use of personal protection and Section 13 for waste disposal.

SECTION 7: Handling and storage

7.1. Precautions for safe handling:

As with any chemical product, use good laboratory/workplace procedures. Do not cut, puncture, or weld on or near the container. Wash thoroughly after handling this product. Always wash up before eating, smoking or using the facilities. Use under well-ventilated conditions. Avoid eye and skin contact. Avoid inhalation of aerosol, mist, spray, fume or vapor. Avoid drinking, tasting, swallowing or ingesting this product. Wash contaminated clothing before reuse. Provide eyewash fountains and safety showers in the work area.

7.2. Conditions for safe storage, including any incompatibilities:

Store cool and dry, under well-ventilated conditions. Store this material away from incompatible substances (see section 10). Do not store in open, unlabeled or mislabeled containers. Keep container closed when not in use. Do not reuse empty container without commercial cleaning or reconditioning. Empty container contains residual product which may exhibit hazards of product. Store product where temperatures are below 122°F (50°C).

7.3. Specific end use(s):

No Additional Information

SECTION 8: Exposure controls / personal protection

8.1. Control parameters:

Occupational exposure limits (OEL): No applicable exposure limits.

Derived No Effect Levels (DNELs) : Not Available

Predicted No Effect Concentration (PNECs): Not Available

8.2. Exposure controls:

Appropriate engineering controls: Always provide effective general and, when necessary, local exhaust ventilation to draw spray, aerosol, fume, mist and vapor away from workers to prevent routine inhalation. Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS.

Individual protection measures, such as personal protective equipment:

Eye/face protection: Wear eye protection.

Hand protection: Avoid skin contact when mixing or handling the material by wearing impervious and chemical resistant gloves. In case of prolonged immersion or frequently repeated contact, gloves with breakthrough times greater than 240

minutes (protection class 5 or greater) are recommended. For brief contact or splash applications, gloves with breakthrough times of 10 minutes or greater are recommended (protection class 1 or greater). The protective gloves to be used must comply with the specifications of the EC directive 89/686/EEC and the resultant standard EN 374. Suitability and durability of a glove is dependent on usage (e.g. frequency and duration of contact, other chemicals which may be handled, chemical resistance of glove material and dexterity). Always seek advice of the glove supplier as to the most suitable glove material.

Skin and body protection: Use good laboratory/workplace procedures including personal protective clothing: labcoat, safety glasses and protective gloves.

Respiratory protection: Respiratory protection is not needed with proper ventilation. Wear an approved respirator (e.g., an organic vapor respirator, a full face air purifying respirator for organic vapors, or a self-contained breathing apparatus) whenever exposure to aerosol, mist, spray, fume or vapor exceed the applicable exposure limit(s) of any chemical substance listed in this SDS.

Further information: Eyewash fountains and safety showers are recommended in the work area.

Environmental exposure controls: See Sections 6 and 12.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties:

Form:	Viscous liquid	pH:	Not Available
Appearance:	Caramel	Relative density:	0.96
Odour:	Slight	Partition coefficient (n-octanol/water):	Not Available
Odour threshold:	Not Available	% Volatile by weight:	<1.5 %
Solubility in water:	Negligible	VOC:	Not Available
Evaporation rate:	Not Available	Boiling point °C:	Not Available
Vapour pressure:	Not Available	Boiling point °F:	Not Available
Vapour density:	Not Available	Flash point:	170 °C (338 °F) Closed Cup
Viscosity:	500,000 cP @ 27°C	Autoignition temperature:	Not Available
Melting point/Freezing point:	Not Available	Flammability (solid, gas):	Not Applicable (liquid)
Oxidising properties:	Not oxidizing	Flammability or explosive limits:	LFL/LEL: Not Available
Explosive properties:	Not explosive		UFL/UEL: Not Available
Decomposition temperature:	Not Available		

9.2. Other information:

Amounts specified are typical and do not represent a specification.

SECTION 10: Stability and reactivity

10.1. Reactivity:

Product reacts with isocyanates.

10.2. Chemical stability:

This product is stable.

10.3. Possibility of hazardous reactions:

Hazardous polymerization will not occur.

10.4. Conditions to avoid:

Excessive heat and ignition sources.

10.5. Incompatible materials:

Avoid contact with strong oxidizing agents and reducing agents. Depending on the amount and specific materials involved, contact can result in intense heat, boiling, flame development, explosion or toxic gas generation.

10.6. Hazardous decomposition products:

Carbon monoxide, carbon dioxide, oxides of nitrogen, hydrogen cyanide, aliphatic and aromatic hydrocarbons. Thermal processing may produce volatiles, possibly including cyclohexene carbonitrile.

SECTION 11: Toxicological information

11.1. Information on toxicological effects:

Information on likely routes of exposure:

General: Caution must be exercised through the prudent use of protective equipment and handling procedures to minimize exposure. Health effects are particularly evident when product is heated.

Eyes: May cause eye irritation.

Skin: May cause skin irritation.

Inhalation: Inhalation of fumes and vapors from processing, combustion or decomposition may cause irritation of the respiratory tract and mucous membranes.

Ingestion: Ingestion may cause irritation.

Acute toxicity information: Not classified (based on available data, the classification criteria are not met). Note: These results are typical for this family of polymers. The high molecular weight of this polymer makes absorption by the body highly unlikely thus greatly diminishing the likelihood of toxic effects by the chemical itself. Oral, Rat, adult, LD50 >34 g/kg. Dermal, Rabbit, adult, LD50 >3 g/kg.

Skin corrosion/irritation: Not classified (based on available data, the classification criteria are not met). Note: These results are typical for this family of polymers. Skin irritation, rabbit: Primary irritation score = 0.8/8.0; Slight irritant.

Serious eye damage/irritation: Not classified (based on available data, the classification criteria are not met). Note: These results are typical for this family of polymers. Eye irritation, rabbit: Irritation score = 11.0/110.0; Slight - mild irritant.

Respiratory or skin sensitization: Not classified (no relevant information found).

Carcinogenicity: Not classified (no relevant information found).

Germ cell mutagenicity: Not classified (no relevant information found).

Reproductive toxicity: Not classified (no relevant information found).

Specific target organ toxicity (STOT) - single exposure: Not classified (no relevant information found).

Specific target organ toxicity (STOT) - repeated exposure: Not classified (no relevant information found).

Aspiration hazard: Not classified (based on available data, the classification criteria are not met).

Other toxicity information: No additional information available.

SECTION 12: Ecological information

12.1. Toxicity:

Note: These results are typical for this family of polymers. Freshwater Invertebrates Toxicity - 48 hour EC50: >1000 mg/L (OECD 202). Algal Toxicity - 72 hour EC50: >1000 mg/L (OECD 201).

12.2. Persistence and degradability:

Not readily biodegradable.

12.3. Bioaccumulative potential:

No specific information available.

12.4. Mobility in soil:

No specific information available.

12.5. Results of PBT and vPvB assessment:

Not Available

12.6. Other adverse effects:

No additional information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods:

Dispose of unused contents (incineration) in accordance with national and local regulations. Dispose of container in accordance with national and local regulations. Ensure the use of properly authorized waste management companies, where appropriate.

See Section 8 for recommendations on the use of personal protective equipment.

SECTION 14: Transport information

The information below is provided to assist in documentation. It may supplement the information on the package. The package in your possession may carry a different version of the label depending on the date of manufacture. Depending on inner packaging quantities and packaging instructions, it may be subject to specific regulatory exceptions.

14.1. UN number: N/A

14.2. UN proper shipping name:

Not regulated - See Bill of Lading for Details

14.3. Transport hazard class(es):

U.S. DOT hazard class: N/A

Canada TDG hazard class: N/A

Europe ADR/RID hazard class: N/A

IMDG Code (ocean) hazard class: N/A

ICAO/IATA (air) hazard class: N/A

A "N/A" listing for the hazard class indicates the product is not regulated for transport by that regulation.

14.4. Packing group: N/A

14.5. Environmental hazards:

Marine pollutant: Not Applicable

Hazardous substance (USA): Not Applicable

14.6. Special precautions for user:

Not Applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code:

Not Applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Europe REACH (EC) 1907/2006: This product is considered a polymer under Regulation (EC) 1907/2006 and is exempt from the requirement for registration. Applicable monomers/other reactants are registered, exempt or otherwise compliant. REACH is only relevant to substances either manufactured or imported into the EU. Emerald Performance Materials has met its obligations under the REACH regulation. REACH information regarding this product is provided for informational purposes only. Each Legal Entity may have differing REACH obligations, depending on their place in the supply chain. For material manufactured outside of the EU, the importer of record must understand and meet their specific obligations under the regulation.

EU Authorizations and/or restrictions on use: Not Applicable

SDS Name: HYPRO* 1300X13CL CTBN

Other EU information: No Additional Information

National regulations: No Additional Information

Chemical inventories:

<u>Regulation</u>	<u>Status</u>
Australian Inventory of Chemical Substances (AICS):	Y
Canadian Domestic Substances List (DSL):	Y
Canadian Non-Domestic Substances List (NDSL):	N
China Inventory of Existing Chemical Substances (IECSC):	Y
European EC Inventory (EINECS, ELINCS, NLP):	Y
Japan Existing and New Chemical Substances (ENCS):	Y
Japan Industrial Safety and Health Law (ISHL):	Y
Korean Existing and Evaluated Chemical Substances (KECL):	Y
New Zealand Inventory of Chemicals (NZIoC):	Y
Philippines Inventory of Chemicals and Chemical Substances (PICCS):	N
Taiwan Inventory of Existing Chemicals:	Y
U.S. Toxic Substances Control Act (TSCA):	Y

A "Y" listing indicates all intentionally added components are either listed or are otherwise compliant with the regulation. A "N" listing indicates that for one or more components: 1) there is no listing on the public inventory; 2) no information is available; or 3) the component has not been reviewed. A "Y" for New Zealand may mean that a qualified group standard may exist for the components in this product.

15.2. Chemical safety assessment:

Not Applicable

SECTION 16: Other information

Reason for revision: Changes in Section(s): 1

Evaluation method for classification of mixtures: Not Applicable (substance)

Legend:

* : Trademark owned by Emerald Performance Materials, LLC.

ACGIH: American Conference of Governmental Industrial Hygienists

EU OELV: European Union Occupational Exposure Limit Value

EU IOELV: European Union Indicative Occupational Exposure Limit Value

N/A: Not Applicable

N/E: None Established

STEL: Short Term Exposure Limit

TWA: Time Weighted Average (exposure for 8-hour workday)

Users Responsibility/Disclaimer of Liability:

The information set forth herein is based on our current knowledge, and is intended to describe the product solely with respect to health, safety and the environment. As such, it must not be interpreted as a guarantee of any specific property of the product. As a result, the customer shall be solely responsible for deciding whether said information is suitable and beneficial.

Safety Data Sheet Preparer:

Product Compliance Department

Emerald Performance Materials, LLC

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United States